



VIEW: A-A
SCALE: NONE

ITEM	NO. RECD	PART NO.	PART NAME
1	1	3269402	POWER FRAME:
2	1	3269385	PINION SHAFT:
3	1	1285094	ECCENTIRC GEAR ASSEMBLY:
4	3	5266814	CONNECTING ROD ASSEMBLY:
5	2	1248369	ECCENTRIC BEARING CAP:
6	1	P508969	BACKCOVER:
7	2	1177473	BEARING CONE: 2.25 ID, TIM #39581
8	2	1177474	BEARING CUP: 4.437 OD, TIM #39520
9	2	3269369	BALL BEARING: 1.968 ID, DOUBLE ROW
10	1	3269351	MOTOR MOUNTING ADAPTER:
11	1	3269370	OIL SEAL: PINION SHAFT
12	1	A5054	OIL CAP: (SHIPS LOOSE)
13	3	A91014	WRIST PIN:
14	2	3269398	GASKET: PINION CAP
15	2	A91675	GASKET: BEARING CAP
16	1	P508966	GASKET: BACKCOVER
17	10	1100054	HEX HD. CAP SCREW: 1/2-13 X 1" LG.
18	20	1106980	HEX HD. CAP SCREW: 1/2-13 X 3/4" LG.
19	2	1100804	HEX HD. CAP SCREW: 1/4-20 X 1/2" LG.
20	1	3269396	PINION BEARING CAP: CLOSED
21	1	3269460	PLUG: 1/8" (NOT SHOWN)
22	9	1177489	OIL SEAL: PLUNGER ROD
23	6	1182554	SET SCREW: 5/16-18 X 5/16" LG., SOC. HD.
24	2	1187048	PLUG: 1/2" PIPE, MAG.
25	6	1252595	SHIM:
26	3	1252939	CROSSHEAD ASSEMBLY:
27	3	1266323	PACKING NUT:
28	3	3268369	SEAL HOLDER:
29	6	P506675	BEARING: CONNECTING ROD
30	3	3268418	GASKET: SEAL HOLDER
31	1	5260567	INSPECTION PLATE:
32	1	5277981	NAMEPLATE:
33	2	1187413	SELF-TAPPING SCREW: #4 X 3/16" LG.
34	4	3268086	SOC HD CAP SCREW: 1/2-13 X 1" LG
35	1	3269461	PLUG: 1/4" NPT, PLASTIC (NOT SHOWN)
36	1	P501682	HEX HD. CAP SCREW: 5/8-18 X 3/8" LG.
37	2	3226710	O-RING: 5.50 OD X .12 NOM

NOTES:
 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
 2 INSTALL ITEM 35 FOR & DURING CLEANING, STORAGE, & PAINTING
 3 APPLY SILICON SEALANT TO ITEM 36

This drawing is the property of FMC Corporation, and may not be used, reproduced, published, or disclosed to others, without express authorization FMC Corp.		FMC Corporation Fluid Control Division 2825 W. Washington Box 1377 Stephenville, Texas 76481	
Unless Otherwise Specified: Remove all burrs & sharp corners .005 R. All diameters concentric unless .001 I.D.C. Angles ±1/2° .XX ±.015 .XXX ±.005 Finish 125 RMS All dimensions are in inches			
POWER END ASSEMBLY F/L11, LH, W/HYDRAULIC MOTOR DRIVE		DRAWN GWM CKD. SL APPD. RMc	SCALE: NONE SIZE: DRAWING NO. 06-06-96 06-25-96 07-07-96
REV BOM ITEM 29 REV BOM REV BOM REV BOM ADDED ITEM 36 WAS	5004589 5004403 5003557 5003423 5000886	SJK BKM BKM TT ECN BY DATE	05-17-00 03-09-00 06-29-99 05-06-99 04-23-97 13184 07-11-96

F	REV BOM ITEM 29	5004589	SJK	05-17-00
E	REV BOM	5004403	BKM	03-09-00
D	REV BOM	5003557	BKM	06-29-99
C	REV BOM	5003423	BKM	05-06-99
B	ADDED ITEM 36	5000886	TT	04-23-97
REV	WAS	ECN	BY	DATE

3269371